

TABLE 14-1E
WARM AIR FURNACES AND COMBINATION WARM AIR FURNACES/AIR-CONDITIONING
UNITS,
WARM AIR DUCT FURNACES AND UNIT HEATERS,
MINIMUM EFFICIENCY REQUIREMENTS

Equipment Type	Size Category (Input)	Sub-Category or Rating Condition	Minimum Efficiency ^b	Test Procedure ^a
Warm Air Furnace, Gas-Fired	< 225,000 Btu/h (66 kW)		78% AFUE or 80% E _t ^c	DOE 10 CFR Part 430 or ANSI Z21.47
	≥225,000 Btu/h (66 kW)	Maximum Capacity ^c Minimum Capacity ^c	80% E _c ^f	ANSI Z21.47
Warm Air Furnace, Oil-Fired	< 225,000 Btu/h (66 kW)		78% AFUE or 80% E _t ^c	DOE 10 CFR Part 430 or UL 727
	≥225,000 Btu/h (66 kW)	Maximum Capacity ^b Minimum Capacity ^b	81% E _t ^g —	UL 727
Warm Air Duct Furnaces, Gas-Fired	All Capacities	Maximum Capacity ^b	80% E _c ^e	ANSI Z83.9
		Minimum Capacity ^b	—	
Warm Air Unit Heaters, Gas-Fired	All Capacities	Maximum Capacity ^b	80% E _c ^e	ANSI Z83.8
		Minimum Capacity ^b	—	
Warm Air Unit Heaters, Oil-Fired	All Capacities	Maximum Capacity ^b	80% E _c ^e	UL 731
		Minimum Capacity ^b	—	

^a Reserved.

^b Minimum and maximum ratings as provided for and allowed by the unit's controls.

^c Combination units not covered by NAECA (3-phase power or cooling capacity greater than or equal to 65,000 Btu/h [19 kW]) may comply with either rating.

^d E_t = Thermal efficiency. See test procedure for detailed discussion.

^e E_c = Combustion efficiency (100% less flue losses). See test procedure for detailed discussion.

^f E_c = Combustion efficiency. Units must also include an IID, have jacket losses not exceeding 0.75% of the input rating, and have either power venting or a flue damper. A vent damper is an acceptable alternative to a flue damper for those furnaces where combustion air is drawn from the conditioned space.

^g E_t = Thermal efficiency. Units must also include an IID, have jacket losses not exceeding 0.75% of the input rating, and have either power venting or a flue damper. A vent damper is an acceptable alternative to a flue damper for those furnaces where combustion air is drawn from the conditioned space.